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A QUALITY-FIRST APPROACH TO MANUFACTURING

Abbott-Services

Articles



Author(s):

Michael Kennelly

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Abstract:

This article provides an insight into our manufacturing process and how quality is at the core of every step, as well as how we are continuing to drive innovation across our supply chain to provide fit for purpose, patient-friendly products which meet the specific nutritional needs of patients.

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A QUALITY-FIRST APPROACH TO MANUFACTURING

MANUFACTURING PROCESS

GETTING PRODUCTS TO PATIENTS

GETTING PRODUCTS TO PATIENTS

PRODUCT SHIPPING

LOOKING FORWARD...

A SUSTAINABLE FUTURE

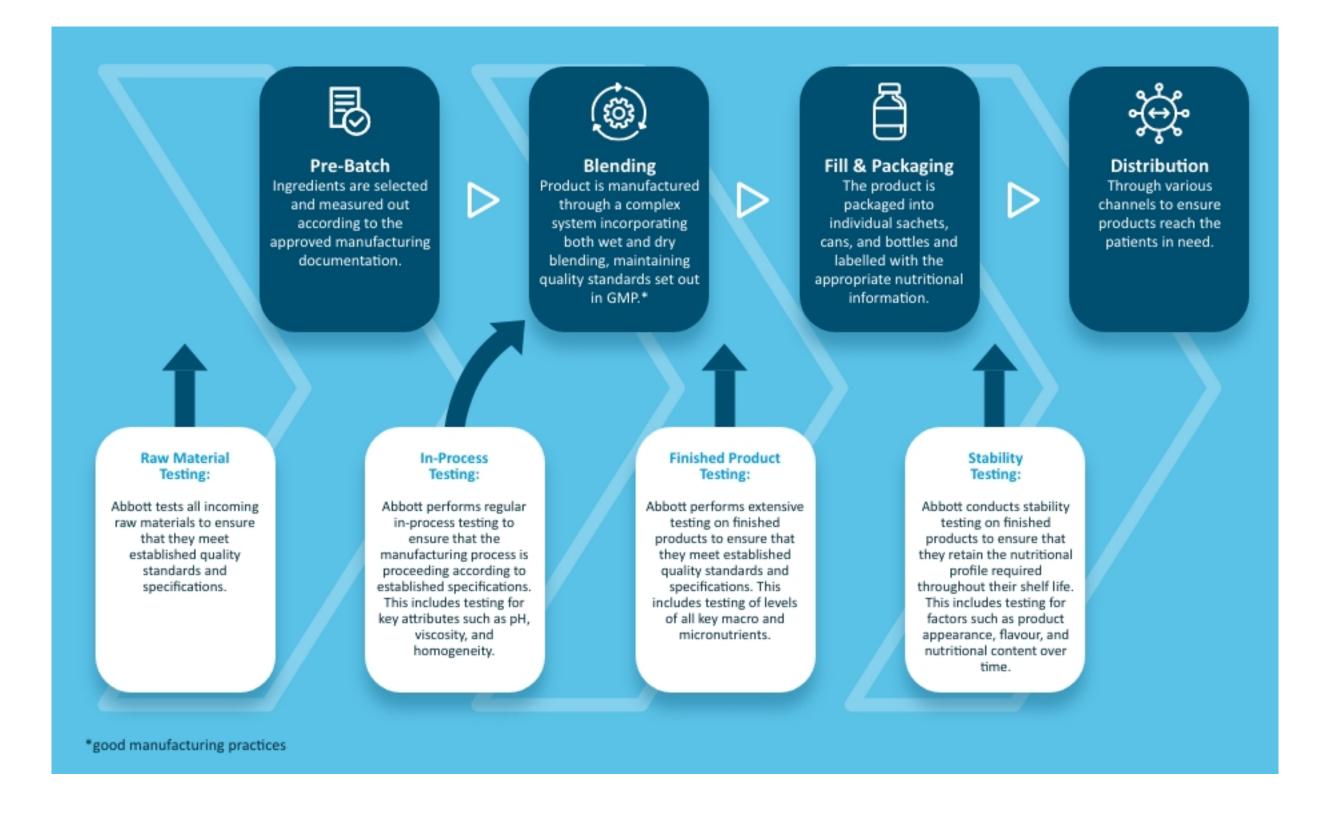
A quality-first approach to manufacturing

In pursuing our vision to improve people's lives through the development of innovative healthcare products, Abbott's manufacturing and distribution process for nutritional products has been designed around the following:

- Quality to ensure that our products meet rigorous standards for safety, purity, and efficacy.
- Patient-centricity through careful coordination and management to ensure that our products reach the patients needing them.
- Innovation to continuously improve through ingredients, formulation, manufacturing, and digital technologies.

Manufacturing Process

Whilst many of our customers only ever see the finished product, there are many stages of production before products reach patients, all controlled through our robust quality management system to ensure consistency and compliance. A summary of our process and quality control measures is outlined below.



Getting Products to Patients

During distribution, our products are stored in appropriate conditions to maintain their quality and efficacy. Storage conditions within our warehouse environment are monitored and maintained to ensure the products remain effective.

Products are shipped from our Sittingbourne and Alloga storage facilities to:

Patients who can order through Abbott's orderline for products shipped directly to their door. Our H2H pharmacy checks and fulfils prescriptions for a fast and reliable service.

- Patients who can order through Abbott's orderline for products shipped directly to their door. Our H2H pharmacy checks and fulfils prescriptions for a fast and reliable service.
- Hospitals and healthcare facilities who can order products through our trusted partner Alloga • Pharmacy Retailers who can order through our wholesalers AAH or Alliance
- In 2022, Abbott fulfilled over 285,000 patient orders made up of in excess of 1,000,000 order lines.

friendly products that meet the specific nutritional needs of patients with medical conditions.

Our investment in innovation puts patients at the heart of our product development process, whether to develop products for those patients who choose a plant-based diet or create efficiencies in the manufacturing process to improve quality.

Innovation is a crucial driver of Abbott's manufacturing process, enabling us to develop high-quality, effective, and patient-

A Sustainable Future In everything we do, we are committed to sustainable manufacturing practices, and we are continually working to create a

supply chain.

CATEGORY 1

Looking forward...

more sustainable manufacturing process for our products, including a focus on:

consumption, i.e. installation of energy-efficient lighting and energy management systems to monitor and control energy use. Water Conservation: Implementing water conservation measures in manufacturing facilities to reduce water

Energy Efficiency: Implementing energy-efficient technologies and practices in manufacturing facilities to reduce energy

- consumption, i.e. installation of water-efficient fixtures and equipment, water recycling and reuse programs, and water management systems to monitor and control water use. Waste Reduction: Minimising waste generated during the manufacturing process, i.e. recycling programs for plastic,
- as a zero waste to landfill site for the last 5 years. Sustainable Sourcing: Reduction of the environmental impact of the raw materials used in our oral nutritional supplements, i.e. programs to source ingredients from sustainable sources and reduce the environmental impact of our

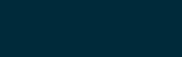
cardboard, and metal and implementing programs to reduce packaging waste. Our Sittingbourne site has been classified

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CATEGORY 1

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APPROACH TO MANUFACTURING Abbott-Services **Articles**

A QUALITY-FIRST



products which meet the specific nutritional needs of patients.

products has been designed around the following:

patients needing them.

measures is outlined below.

Raw Material

A SUSTAINABLE FUTURE

Testing: Abbott tests all incoming raw materials to ensure that they meet established quality standards and specifications.

Pre-Batch Ingredients are selected and measured out according to the approved manufacturing

testing to ensure that the

manufacturing process is proceeding according to established specifications. This includes testing for key attributes such as pH, viscosity, and homogeneity.

retain the nutritional profile required throughout their shelf life. This includes testing for factors such as product appearance, flavour, and nutritional content over time.

Our investment in innovation puts patients at the heart of

products for those patients who choose a plant-based diet

our product development process, whether to develop

or create efficiencies in the manufacturing process to

In everything we do, we are committed to sustainable

manufacturing practices, and we are continually working to

Energy Efficiency: Implementing energy-efficient technologies and practices in manufacturing facilities to reduce energy consumption, i.e. installation of energyefficient lighting and energy management systems to

monitor and control energy use.

supplements, i.e. programs to source ingredients from sustainable sources and reduce the environmental impact of our supply chain.

> ITEM ITEM

product, there are many stages of production before products reach patients, all controlled through our robust quality management system to ensure consistency and compliance. A summary of our process and quality control

Quality to ensure that our products meet rigorous

Patient-centricity through careful coordination and

management to ensure that our products reach the

formulation, manufacturing, and digital technologies.

standards for safety, purity, and efficacy.

In-Process Testing: Abbott performs regular in-process

documentation.



Fill & Packaging The product is packaged into individual sachets, cans, and bottles and labelled with the appropriate nutritional information.

Distribution Through various channels to ensure products reach the patients in need.

Looking forward... Innovation is a crucial driver of Abbott's manufacturing process, enabling us to develop high-quality, effective, and patient-friendly products that meet the specific nutritional needs of patients with medical conditions.

consumption, i.e. installation of water-efficient fixtures and equipment, water recycling and reuse programs, and water management systems to monitor and control water use.

Waste Reduction: Minimising waste generated during

the manufacturing process, i.e. recycling programs for

impact of the raw materials used in our oral nutritional

 Water Conservation: Implementing water conservation measures in manufacturing facilities to reduce water

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process and how quality is at the core of every step, as well as how we are continuing to drive innovation across our supply chain to provide fit for purpose, patient-friendly

A quality-first approach to manufacturing In pursuing our vision to improve people's lives through the development of innovative healthcare products, Abbott's manufacturing and distribution process for nutritional

 Innovation to continuously improve through ingredients, Manufacturing Process Whilst many of our customers only ever see the finished

Blending Product is manufactured through a complex system incorporating both wet and dry blending, maintaining quality standards set out in GMP.* Finished Product Testing: Abbott performs extensive testing on finished products to ensure that they meet established quality standards and specifications. This includes testing of levels of all key macro and micronutrients.

*good manufacturing practices

effective.

Getting Products to Patients

and Alloga storage facilities to:

wholesalers AAH or Alliance

up of in excess of 1,000,000 order lines.

reliable service.

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Products are shipped from our Sittingbourne

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Hospitals and healthcare facilities who can order

products through our trusted partner Alloga

Pharmacy Retailers who can order through our

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Patients who can order through Abbott's orderline for

pharmacy checks and fulfils prescriptions for a fast and

conditions within our warehouse environment are

Stability Testing:

Abbott conducts stability testing on finished products to ensure that they

create a more sustainable manufacturing process for our products, including a focus on:

improve quality.

A Sustainable Future

plastic, cardboard, and metal and implementing programs to reduce packaging waste. Our Sittingbourne site has been classified as a zero waste to landfill site for the last 5 years. Sustainable Sourcing: Reduction of the environmental

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